

# ProStopp® DS

## Double Block and Bleed Isolation Tool

Size: 4- to 12-inch



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### Features

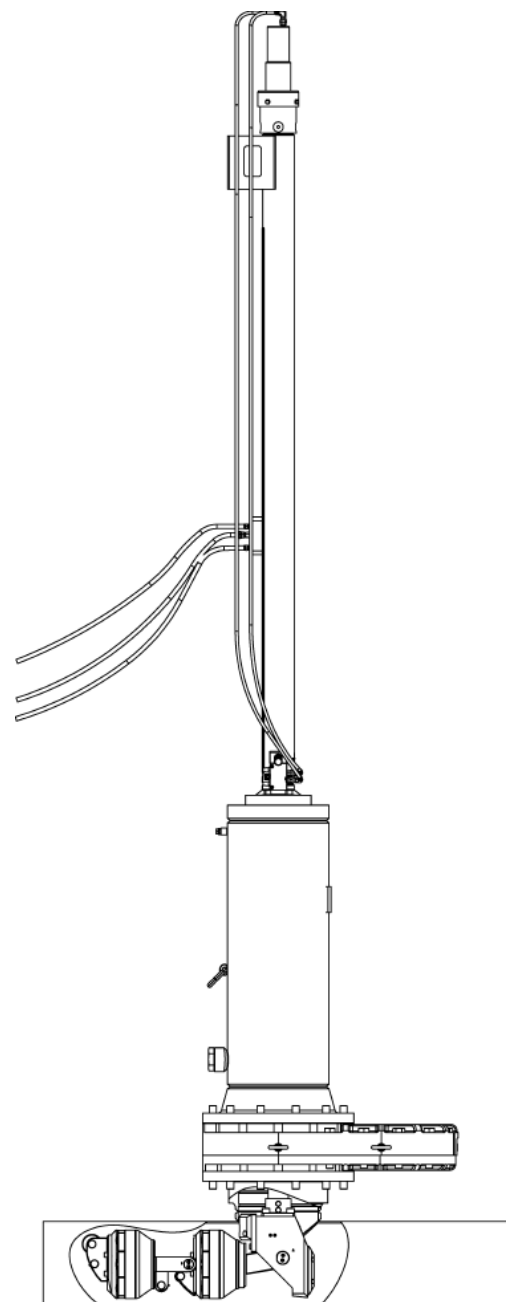
Once the tool has been inserted into the pipeline, the ProStopp DS sealing elements expand to compress against the inner wall of the pipe. An integrated chip sweep allows for sweeping without the need for separate tools. The plugging head is smaller than the pipeline inner diameter allowing for easier insertion and retraction.

The ProStopp DS is designed for use with existing TDW SHORSTOPP® fittings and valves, as well as the SHORTCUTT® valve. The energized seal accommodates all wall thicknesses from Sch 10 to Sch 60 and bleeds through the housing to eliminate the need for a purge fitting between the two plugging heads.

ProStopp DS maximum isolation pressure is 300 psi (20.6 bar), and can be used in carbon steel lines for gas, liquid, or refined oil products at temperatures from 10°F to 180°F.

### Description

ProStopp DS is a double block and bleed isolation tool designed to efficiently and economically block flow in a pipeline for repairs, relocations, or tie-ins. This hydraulically activated isolation tool uses an energized seal which allows for one sealing element to cover multiple wall thickness per nominal pipe size. The sealing elements can also be used more than once. The double block and bleed feature increases sealing success while decreasing overall risk and completion time.





# ProStopp DS Isolation Tool

## Tool Stack-up/Stroke Calculation

Size		Weld Fitting		Spherical Tee 150#		3-Way Tee 150#		Split Tee 300D		Spherical Tee 300D (.5DF)		3-Way Tee 300D	
Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm	Inches	mm
6	152	30	762	31	791	38	968	29	742	31	777	41	1030
8	203	35	898	36	904	44	1137	35	889	37	929	49	1246
10	254	48	1226	49	1246	60	1524	58	1460	60	1512	75	1894
12	305	49	1251	50	1258	63	1601	51	1287	53	1350	71	1797

## Jackscrew Actuator

Size*	Actuator Travel		Overall Length		Weight		Rate of Travel/Revolution		Part Number**
	Inches	mm	Inches	mm	Lbs.	Kg.	Inches	mm	
Small	39	997	56	1445	145	66	1/5	5	12363575
Medium	55	1397	73	1854	190	86	1/5	5	12363597
Large	75	1905	93	2366	231	105	1/5	5	12363595

\*Ensure user compares actuator travel to the stroke calculation table above to confirm the selection of the right size of actuator.

\*\* CE is added at end of Part Number for all CE certified parts.

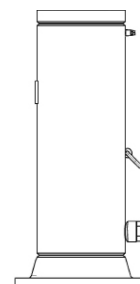
## Plugging Heads

Size		Part Number	Max. Working Pressure		Weight	
Inches	DN		in psi		Lbs.	Kg.
4	100	12365711	300		20	9
6	150	12353369	300		51	23
8	200	12355257	300		114	52
10	250	12357565	300		229	104
12	300	12350480	300		392	178



## Housings

Size		Flange	Max. Working Pressure		Weight		Part Number
Inches	DN	Class	in psi		Lbs.	Kg.	
4	100	150	285		37	17	12365762
4	100	300	285		57	26	12366654
6	150	150	285		70	32	12354246
6	150	300	300		88	40	12355805
8	200	150	285		110	50	12355404
8	200	300	300		136	62	12355951
12	300	150	285		244	111	12351505
12	300	300	300		244	111	12358642



# ProStopp DS Isolation Tool

## Seal Kits\*

Size		Part Number	MWP
Inches	DN		psi
4	100	12367610	300
6	150	12366725	300
8	200	12366726	300
10	250	12366727	300
12	300	12366728	300



\* Kit includes Chip Sweep, 2 Sealing Elements, O-rings, Alignment Pins, and O-ring installation tools.

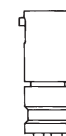
## Completion Plug Holders\*

Size			Weight	
Inches	DN	Part Number	Lbs.	Kg.
4 - 8	100 - 200	07-0334-0000	2	1
10 - 12	250 - 300	07-0335-0000	2	1

\*ProStopp DS does not set completion plugs. Completion machine required. See Part Number 07-1034-0000.



1-1/2" - 3" Completion Plug Holder



Typical 4" - 12" Completion Plug Holder

## Kits

Type	Part Number
Air Motor	12362756
Hydraulic Pump Kit	12363568*
Extra Hose Kit	12378186
Transport Bracket Kit, 6inch	12382856
Transport Bracket Kit, 8inch	12382857
Transport Bracket Kit, 12inch	12382858

\*Required

## Test Rings\*

Size (inch)	Part Number
4	12369158
6	12369159
8	12369160
10	12369161
12	12369162

\* Quantity 2 needed. Test Rings included with purchase of plugging heads.

# ProStopp DS Isolation Tool

## Minor Maintenance Kit\*\*

Size (inch)	Part Number
4	12367608
6	12363500
8	12363502
10	12363504
12	12363492

\* Kit includes O-rings and Guide Ring

\*\* Minor Maintenance Kits should be used simultaneously with sealing element change-out

## Major Maintenance Kit\*

Size (inch)	Part Number
4	12367609
6	12363499
8	12363501
10	12363503
12	12363445

\* Kit includes O-rings, Guide Ring, Alignment Pins, and O-ring Installation Tool.

## Thin Wall Applications (mainly for use in European pipeline networks)

### Plugging Heads\*

Size		Part Number	Max. Working Pressure	Weight	
Inches	DN		in psi	Lbs.	Kg.
6	200	12382679	275	51	23
8	200	12382715	275	114	52
10	300	12382750	275	229	104
12	300	12382767	275	392	178

\*For use in Thin Wall Applications only. CE Certified.



### Housings\*

Size		Flange	Max. Working Pressure	Weight		Part Number
Inches	DN	Class	in psi	Lbs.	Kg.	
6	200	150	275	70	32	12364697
6	200	300	275	88	40	12364724
8	200	150	275	110	50	12364697
8	200	300	275	136	62	12364724
12	300	150	275	244	111	12364770
12	300	300	275	244	111	12364787

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